



# D. M. METAL CAST

**Address :** Survey No. 91/1, Plot No. 1 & 4 To7, Veraval - Padavala Main Road, Padavala - 360 024,  
Ta Kotada Sangani, Dist. Rajkot (Gujarat, India)  
**Phone :** +91 75730 28351, **Email :** info@dmmetalcast.com, **Web :** www.dmmetalcast.com  
**GSTIN :** 24AALFD2672C1ZQ, **State Code :** 24 - Gujarat

## INSPECTION CERTIFICATE AS PER EN 10204 - 3.2

<b>Name of Customer :</b> JC VALVULAS INDIA PVT LTD 143 Developed Plots, 1st Main Road, Perungudi Industrial Estate, Perungudi, Chennai - 600096 (Tamil Nadu, India)	<b>TC No. :</b> U1/REF/0002/26-27 <b>PO No. :</b> JCRM-2627-0002 <b>Heat No. :</b> KD097 <b>Pouring Date :</b> 13/04/2026 <b>Manufacturer Marks :</b> "DM"	<b>Date :</b> 16/04/2026 <b>Date :</b> 01/04/2026
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**Specification :** ASTM A352/A352M-21 Gr-LCB **MELT PRACTICE : BASIC INDUCTION FURNACE**

### CHEMICAL ANALYSIS

Heat No.	C %	Mn %	SI %	S %	P %	Cr %	Ni %	Mo %	Cu %	V %	Al %	RE	CE
Min.													
Max.	0.230	1.000	0.600	0.045	0.040	0.500	0.500	0.200	0.300	0.030	0.060	1.000	0.430
Actual	0.180	0.810	0.340	0.015	0.021	0.037	0.032	0.008	0.033	0.005	0.016	0.120	0.329

### MECHANICAL PROPERTIES

Heat No.	YS 0.2 % MPa	TS MPa	El. (%) GL 50 mm	R.A. %	Hardness VICKERS				Impact Test at -46°C (J) (10 X 10 X 55 mm)				
					1	2	3	Avg	1	2	3	Avg	
Min.	240.00	450.00	24.00	35.00									
Max.	--	620.00	--	--	248	248	248					16 J	20 J
Actual	336.43	506.02	34.10	64.68	146	144	142	144.000	26.00	48.00	28.00	34.00	

### HEAT TREATMENT DETAILS

Heat No.	HEAT TREATMENT PROCESS - I				HEAT TREATMENT PROCESS - II				HEAT TREATMENT PROCESS - III			
	Type of H/T	Soaked Temp. °C	Soaked Time Hrs	Cooling Media	Type of H/T	Soaked Temp. °C	Soaked Time Hrs	Cooling Media	Type of H/T	Soaked Temp. °C	Soaked Time Hrs	Cooling Media
KD097	Quenching	900°C	3 HRS	W/Q	Tempering	680°C	6 HRS	A/C				

### DESPATCH DETAILS

Sr. No.	Pattern No.	Item Description	Drawing No.	Part No.	Desp. Qty.
1	A80072	8" 300# 2PC BV BODY F/E	YSC-200-2530N-01 REV.9	YSC-200-2530N-01-309-836	1

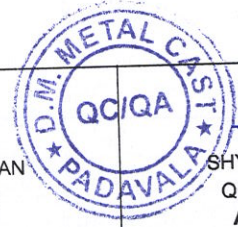
We hereby certify that items mentioned above confirms to : **ASTM A352/A352M-21 Gr-LCB**  
 Castings are free from radioactive contamination.  
 Visual Inspection as per MSS-SP-55 Type II to XII "A" Satisfactory.  
 Surface condition shot blasted and Castings are fully killed.  
 Mechanical testing is carried out as per standard ASTM A370-24a.  
 Hardness test is carried out as per standard ASTM E92-2023.  
 MSS No.: JC MDS-309 REV. 9 DATED 19.06.2025. as per general procedure PS04/I3 Rev 0. JC Ref PO No. JCRM-2627-0002 SP-836 REV.0.  
 We confirms the above material was manufactured, sampled, tested and inspected in accordance with drawing, material specification, and customer order requirements and found to meet requirements as per EN 10204 - 3.2  
 NOTE 1 : Pouring, Chemical, Mechanical (Tensile, Hardness, Impact), and MPI - 100% Witness by TUV INDIA.  
 NOTE 2 : HT Graph & Report, Final Inspection Review by TUV INDIA.

JC Valvulas India Pvt. Ltd.  
 Chennai, Tamil Nadu, India  
 Verified & Accepted  
 C. Sathyan  
 Q.A.



2810  
16/04/2026

MAYUR CHAUHAN  
 Lab Incharge  
 Tested By



SHYAM RAJBHAR  
 QC/QA Incharge  
 Approved By

Customer

TPI

DM METAL CAST

Sample Name                      Grade ID                       
 KD097                                      LCB

	C Conc %	Si Conc %	Mn Conc %	P Conc %	S Conc %	Cr Conc %	Mo Conc %
1	0.18	0.34	0.81	0.021	0.015	0.037	0.008
2	0.18	0.34	0.80	0.021	0.015	0.037	0.008
Mean	0.18	0.34	0.81	0.021	0.015	0.037	0.008
	Ni Conc %	Al Conc %	Co Conc %	Cu Conc %	Nb Conc %	Ti Conc %	V Conc %
1	0.032	0.016	0.010	0.033	0.006	0.002	0.005
2	0.031	0.016	0.010	0.033	0.005	0.003	0.005
Mean	0.032	0.016	0.010	0.033	0.005	0.002	0.005
	W Conc %	Pb Conc %	Sn Conc %	As Conc %	Zr Conc %	Bi Conc %	Ca Conc %
1	0.018	0.002	0.003	0.007	0.002	<0.0010	0.0009
2	0.017	0.002	0.003	0.007	0.002	<0.0010	0.0009
Mean	0.017	0.002	0.003	0.007	0.002	<-0.003	0.0009
	Ce Conc %	Sb Conc %	Se Conc %	Te Conc %	Ta Conc %	B Conc %	Zn Conc %
1	<0.0010	0.030	<0.002	0.010	0.032	<0.0002	0.013
2	<0.0010	0.031	0.002	0.010	0.012	<0.0002	0.013
Mean	<-0.0001	0.030	0.002	0.010	0.022	<-0.0001	0.013
	La Conc %	N Conc %	Fe Conc %	CE Conc %	RE Conc %		
1	0.0003	<0.0010	98.4	0.33	0.12		
2	<0.0003	<0.0010	98.4	0.33	0.11		
Mean	0.0003	<0.0004	98.4	0.33	0.12		



JC Valvulas India Pvt. Ltd.  
 Chennai, Tamil Nadu, India  
 Verified & Accepted  
 Q.A. *C. Jeyaraj*



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Phone : +91 75730 28351, Email : info@dmmetalcast.com, Web : www.dmmetalcast.com  
GSTIN : 24AALFD2672C1ZQ, State Code : 24 - Gujarat

## HEAT TREATMENT CHART

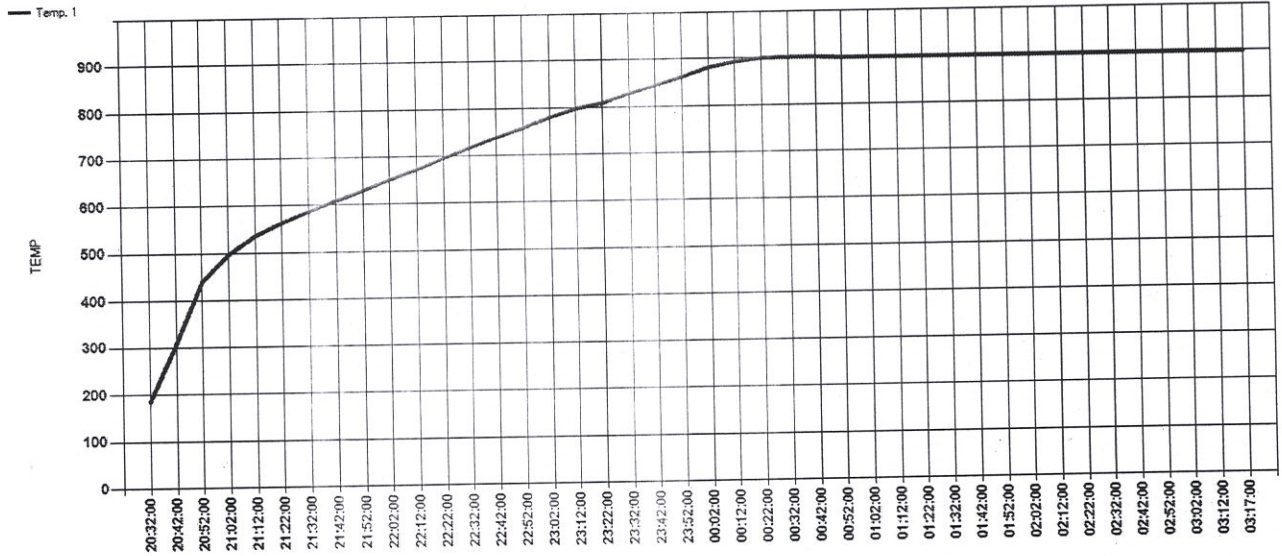
Report No. : U1/0038/26-27  
Report Date : 14/04/2026

Furnace : DMFE-13  
Furnace Type : ELECTRIC  
Annual Thermal Survey Due On : 07/09/2026

Process : Quenching  
HTB Code : 26D12

Loading Time	20:32 HRS	184 °C	Quenching Time	54 SEC
Temp. Attained	00:17 HRS	900 °C	pH Value	7
Soaking Time	3 HRS	900 °C	Max Wall Thickness	30
Out Time	03:17 HRS	900 °C		
Quenching Media	Water Quenched			
Temp. Before	35.2 °C			
Temp. After	39.7 °C			

Heat No.	Grade	WO No.	Pattern No.	Description	Drg. No.	Qty.	Weight
KD097	LCB	0005/26-27	A80072	8" 300# 2PC BV BODY F/E	YSC-200-2530N-01 REV.9	1	132.300
KD097				TEST BAR		4	6.000
KC062	LCB	0463/25-26	590004	150MM 600# BLV FB SIDEPIECEFE F/E	GM424-150-NA-SIDEPIECE -FE-BW-C REV.05	2	169.460
KC062	LCB	0463/25-26	590003-6	150MM 600# BLV FB BODY F/E	GM424-150-NA-BODY-FE- BW-C REV.06	2	220.000
KC062	LCB	0441/25-26	590009-6	150MM 600# BLV FB BODY COVER	GM424-150-NA-BODY COVER-NA-C- REV.06	2	24.000
KC062				TEST BAR		2	3.000
KC037	LCB	0441/25-26	590009-6	150MM 600# BLV FB BODY COVER	GM424-150-NA-BODY COVER-NA-C- REV.06	3	36.000
KC037	LCB	0463/25-26	590004	150MM 600# BLV FB SIDEPIECEFE F/E	GM424-150-NA-SIDEPIECE -FE-BW-C REV.05	3	254.190
KC037				TEST BAR		2	3.000
						<b>21</b>	<b>847.950</b>

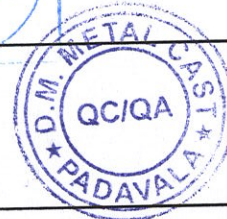


Sp. Note: **JC Valvulas India Pvt. Ltd.**  
Chennai, Tamil Nadu, India  
Verified & Accepted  
*C. Satish*

REVIEWED / NOTED  
% WITNESSED  
*P. D. Kumar*  
16/04/2026  
TUV INDIA PRIVATE LIMITED  
TUVINDIA  
2810

*SP*  
**SATYA PRAKASH**  
Prepared By

*M. Chauhan*  
**MAYUR CHAUHAN**  
Checked By



*Shyam Rajbhar*  
**SHYAM RAJBHAR**  
Approved By



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 GSTIN : 24AALFD2672C1ZQ, State Code : 24 - Gujarat

## HEAT TREATMENT CHART

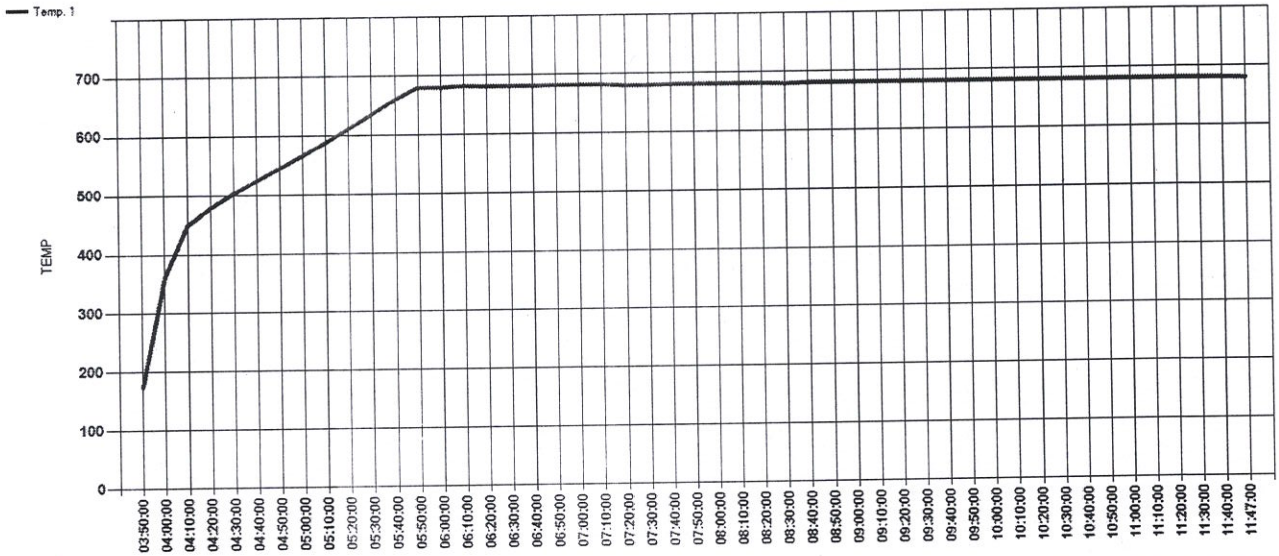
Report No. : U1/0040/26-27  
 Report Date : 15/04/2026

Furnace : DMFE-27  
 Furnace Type : ELECTRIC  
 Annual Thermal Survey Due On : 02/10/2026

Process : Tempering  
 HTB Code : 26D12-A

Loading Time : 03:50 HRS      174 °C  
 Temp. Attained : 05:47 HRS      680 °C  
 Soaking Time : 6 HRS      680 °C  
 Out Time : 11:47 HRS      680 °C  
 Quenching Media : Air Cooled  
 Max Wall Thickness : 30

Heat No.	Grade	WO No.	Pattern No.	Description	Drg. No.	Qty.	Weight
KD097	LCB	0005/26-27	A80072	8" 300# 2PC BV BODY F/E	YSC-200-2530N-01 REV.9	1	132.300
KD097				TEST BAR		4	6.000
KC062	LCB	0463/25-26	590004	150MM 600# BLV FB SIDEPIECEFE F/E	GM424-150-NA-SIDEPIECE -FE-BW-C REV.05	2	169.460
KC062	LCB	0463/25-26	590003-6	150MM 600# BLV FB BODY F/E	GM424-150-NA-BODY-FE- BW-C REV.06	2	220.000
KC062	LCB	0441/25-26	590009-6	150MM 600# BLV FB BODY COVER	GM424-150-NA-BODY COVER-NA-C- REV.06	2	24.000
KC062				TEST BAR		2	3.000
KC037	LCB	0441/25-26	590009-6	150MM 600# BLV FB BODY COVER	GM424-150-NA-BODY COVER-NA-C- REV.06	3	36.000
KC037	LCB	0463/25-26	590004	150MM 600# BLV FB SIDEPIECEFE F/E	GM424-150-NA-SIDEPIECE -FE-BW-C REV.05	3	254.190
KC037				TEST BAR		2	3.000
						<b>21</b>	<b>847.950</b>

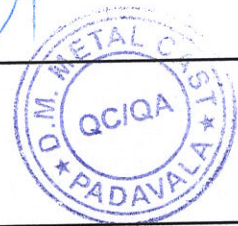


Sp. Note: C Valvulas India Pvt. Ltd.  
 Chennai, Tamil Nadu, India  
 Verified & Accepted  
 Q.A. *C. Sathya*

REVIEWED / NOTED  
 % WITNESSED  
*P.D. Samsara*  
 16/04/2026  
 PREET KANSAGRA  
 TUV INDIA PRIVATE LIMITED  
 TUVINDIA  
 2810

*SP.*  
 SATYA PRAKASH  
 Prepared By

*[Signature]*  
 MAYUR CHAUHAN  
 Checked By



*[Signature]*  
 SHYAM RAJBHAR  
 Approved By



LABORATORY SERVICES PVT. LTD.



Near Raj Petrol Pump, Opp. Shitala Mata Temple, N.H. 27, Shapar (Veraval), Dist. Rajkot. Ph. No. : 02827 253310, Email : alpha.lab11@gmail.com

TC-7752

METALLURGICAL LABORATORY

TEST REPORT

W.O. No. : ALSPL/5149/26

Customer Name & Address :

D. M. METAL CAST

Survey No.: 91/1, Plot No.: 1,

B/h. Advance Technoforge, Padavala Main Road,

PADAVALA , Gujarat India

ULR No. : TC775226000027377F

Test Report No. : AT-8235/26

Date of Issue : 16/04/2026

Date of Receipt : 16/04/2026

Type of Test : Mechanical Testing -Mechanical Properties of Metal -Tensile Test
Instrument Utilized : UTM- Model: TUTE-40/ SR No: 2011/285
\*Customer Ref. No. : L.D.: 16.04.2026
\*Condition of Sample : Cast Test Piece (Stamped as "TUV")
\*Material Specification : ASTM A352 Gr. LCB
\*Identification of Sample : Heat No.: KD097
Date of Testing : 16/04/2026
Test Method : ASTM A370-2024a
Initial Diameter : 12.62 mm
Initial Gauge Length : 50.00 mm
Initial Area : 125.134 mm²

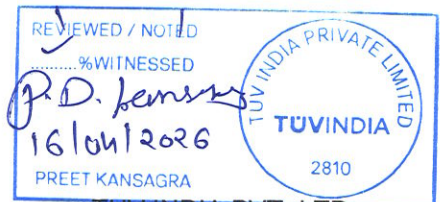
Result :

Required Value

Min Max

Table with 3 columns: Test Parameter, Result, Required Value (Min/Max). Rows include Final Gauge Length, Final Diameter, Tensile Load, Tensile Strength, 0.2% Yield Load, 0.2% Proof Stress, Elongation %, Reduction in Area %, and Fracture.

Statement of Conformity : The above sample result confirms as per ASTM A352 Gr. LCB requirements.



Tested By

N. D. Patil (QM) / G. P. Kalariya (TM)
Reviewed & Authorized By

TUV INDIA PVT. LTD.
Witnessed By

Terms & Conditions :

(1) Sample is not drawn by ALSPL. This result is related only to the sample tested. (2) This certificate shall not be reproduced, except in full, without the written approval of ALSPL. (3) If balance material is available after testing, it will be retained for 15 days maximum. If customer wants to retain it for one month from this date, he has to inform in writing or he can collect the same. (4) While ALSPL has made their best endeavors to provide accurate and reliable information. ALSPL is not responsible for any financial liability due to any act of omission or error made. (5) \* Information provided by customer.





LABORATORY SERVICES PVT. LTD.



Near Raj Petrol Pump, Opp. Shitala Mata Temple, N.H. 27, Shapar (Verava), Dist. Rajkot. Ph. No. : 02827 253310, Email : alpha.lab1@gmail.com

TC-7752

METALLURGICAL LABORATORY

TEST REPORT

W.O. No. : ALSPL/5149/26

Customer Name & Address :

D. M. METAL CAST

Survey No.: 91/1, Plot No.: 1,

B/h. Advance Technoforge, Padavala Main Road,

PADAVALA

Gujarat, India

ULR No. : TC775226000027376F

Test Report No. : AH-3049/26

Date of Issue : 16/04/2026

Date of Receipt : 16/04/2026

Type of Test : Mechanical Testing -Mechanical Properties of Metal - Hardness Test

Instrument Utilized : Vickers Hardness Tester, Model: VM-50, Sr. No.: 06/2015-1579

\*Customer Ref. No. : L.D.: 16.04.2026

\*Condition of Sample : Cast Test Piece (Stamped as "TUV")

\*Material Specification : ASTM A352 Gr. LCB

\*Identification of Sample : Heat No.: KD097

Date of Testing : 16/04/2026

Test Method : ASTM E92-2023

Result :

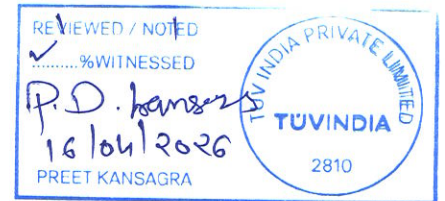
Sample No.	Hardness in HV10	Hardness HV10 Avg.
01	146,144,142	144.00

Customer's Requirement : 248 HV10 Max.

Statement of Conformity : Acceptable



JC Valvulas India Pvt. Ltd. Chennai, Tamil Nadu, India Verified & Accepted Q.A. [Signature]



[Signature] Tested By

N. D. Patil (QM) / G. P. Kalariya (TM) Reviewed & Authorized By

TUV INDIA PVT. LTD. Witnessed By

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Ph. No. : 02827 253310, Email : alpha.lab11@gmail.com

TC-7752

METALLURGICAL LABORATORY

TEST REPORT

W.O. No. : ALSPL/5149/26

Customer Name & Address :

D. M. METAL CAST

Survey No.: 91/1, Plot No.: 1,

B/h. Advance Technoforge, Padavala Main Road,

PADAVALA

Gujarat, India

ULR No. : TC775226000027378F

Test Report No. : AI-1952/26

Date of Issue : 16/04/2026

Date of Receipt : 16/04/2026

Type of Test : Mechanical Testing -Mechanical Properties of Metal - Charpy Impact Test

Instrument Utilized : Impact Machine - Model: IT-30 (ASTM) / SR No: 03/2014- 1249

\*Customer Ref. No. : L.D.: 16.04.2026 -

\*Condition of Sample : Cast Test Piece (Stamped as "TUV") -

\*Material Specification : ASTM A352 Gr. LCB -

\*Identification of Sample : Heat No.: KD097

Date of Testing : 16/04/2026 -

Test Method : ASTM A370-24a/ASTM E23-25 -

Test Specimen Size (mm) : 10 x 10 x 55 -

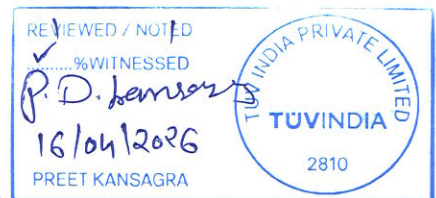
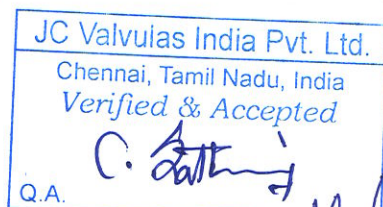
Test Temperature : -46 °C -

Result :

Sample No.	Energy Absorbed (Joules)
01	26.00
02	48.00
03	28.00
<b>Average</b>	<b>34.00</b>

Customer's Requirement : Individual Value 16J Min. & Average Value 20J Min. -

Statement of Conformity : The above sample result confirms as per customer's requirements. -



Tested By

N. D. Patil (QM) / G. P. Kalariya (TM)

Reviewed & Authorized By

TUV INDIA PVT. LTD.

Witnessed By

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## Ajay Syscon Private Limited

[A joint venture with Syscon International Inc., U.S.A.]

Works : S. No. 147/1 & 2, Shembekar Industrial Compound,

Chinchwad, Pune 411019. India.

24 Hours Helpline : +91 9890 919191

Website : [www.ajaysyscon.com](http://www.ajaysyscon.com)

E-mail ID : [service@ajaysyscon.com](mailto:service@ajaysyscon.com)



Ajay Syscon Private Limited	Format No	F/SER/08
	Rev	01
Calibration Certificate	Date	01/04/2019
	Page No	1 of 1

### CALIBRATION CERTIFICATE

Calibration Certificate No : CAL2526-03-0087

Date : 16/03/2026

Name of Customer : D.M. Metal Cast [A2752]

Model : Tempstick@ 429

Ajay Syscon's Serial No. : 160132

Customer's Serial No. : DMQC-26

Type of Thermocouple : R Type

Calibration Standard : IPTS68

Calibration at 33°C ambient temperature

Expected Temperature °C	Corresponding Compensated mV	Observed Temperature °C	Difference
1000	10.32	998	-2
1100	11.66	1103	3
1200	13.04	1204	4
1300	14.44	1297	-3
1400	15.85	1402	2
1500	17.26	1503	3
1600	18.66	1599	-1
1700	20.03	1702	2

Above calibration is within specified accuracy of +/- 5 °C

Calibrated on : 16/03/2026

Next calibration due on : 15/06/2026 (+/- 1 WEEK)

Calibrated by : Hardik V. Gokani [Marketing, Sales & Service ]

Calibrator's specifications : Digital Multimeter

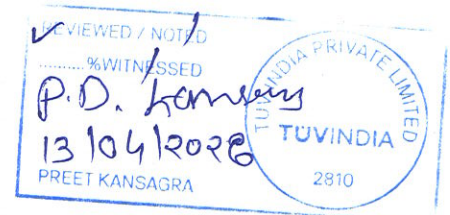
Make : Ajay Syscon

Model : Calcheck-S

Serial No. 141108

Calibration Certificate Number of Calcheck-S 2634

Validity of Calibration Certificate of Calcheck-S till : 10/01/2027



\* This is system generated calibration certificate, hence no signature & Stamp is required and shall not be reproduced, except in full, without the written approval of 'Ajay Syscon Pvt. Ltd.'

CORPORATE OFFICE:

128/2 Club Solaris Premises Mayur Colony, Off Karve Road, Behind Jog High School; Pune – 411038, India.



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**GSTIN** : 24AALFD2672C1ZQ, **State Code** : 24 - Gujarat

## MAGNETIC PARTICLE INSPECTION REPORT

F-QC-07 DT. 01.02.16

<b>Report No.</b> : U1/0044/26-27	<b>Date of Testing</b> : 16/04/2026
<b>Customer</b> : JC VALVULAS INDIA PVT LTD	<b>Invoice No. &amp; Date</b> :
<b>Material</b> : LCB	<b>PO No. &amp; Date</b> : JCRM-2627-0002

### EXAMINATION CONDITION

<b>Procedure</b> : ASTM E709 / ASME SEC V ART.7	<b>Light Intensity</b> : 1110 LUX
<b>Acceptance Standard</b> : ASME SEC VIII DIV.1 APP.7	<b>Prod Spacing</b> : 3" TO 5"
<b>Technique</b> : Prod. Technique	<b>Current Type</b> : HWDC
<b>Customer Procedure</b> : PS05/18 REV.04	<b>Surface Condition</b> : AS CAST
<b>Equipment</b> : M/S.Magnafield Controls Ltd.	<b>Supply Condition</b> : AS CAST
<b>Area Examined</b> : 100%	<b>Demagnetization</b> : Done
<b>Magnetic Particle</b> : WET FLOURESCENT	<b>Inspection Stage</b> : AFTER HEAT TREATMENT
<b>Surface Temperature</b> : AMBIENT	<b>Max. Thickness</b> : 100MM
<b>Sensitivity Check</b> : PIE INDICATOR	<b>Magnetizing Current</b> : 600-700 AMPS

### CONSUMABLES

Item	Make	Brand	Batch No.	Batch Date
Fluorescent Magnetic Particles	Magnaflux	Magnaglo-2410	24H1065	01/08/2024

### EVALUATION OF INDICATIONS

Sr. No.	Heat No.	Pattern No.	Description	Drg. No.	Qty.	MP No.	Observation	Result
1	KD097	A80072	8" 300# 2PC BV BODY F/E	YSC-200-2530N-01 REV.9	1	MJ27697	No revelent indications found	Accepted

REVIEWED & ACCEPTED  
C. Dattaraj  
HISH KUMAR .C  
RT, UT, MT, PT Level - II  
JC Valvulas

REVIEWED / NOTED  
% WITNESSED  
P. D. Kamsagra  
16/04/2026  
PREET KANSAGRA  
TUVINDIA PRIVATE LIMITED  
TUVINDIA  
2810

Note :

 DEEP PATEL (QC) TESTED BY	For, D. M. METAL CAST  SHYAM RAJBHAR (QC/QA Incharge) APPROVED BY	Client / Customer Representative	External Inspector
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D.M. METAL CAST

Mfg. All Types of Steel Casting

Report No :- DM/JC/0135/26-27  
Client :- JC VALVULAS INDIA PVT LTD  
Po no :- JCRM-2627-0002  
O.A. NO :- 0005/26-27

Date:- 13/04/2026

Date:- 01-04-2026

Date:- 09-04-2026

**Pouring inspection of following Item.**

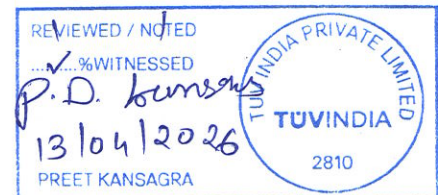
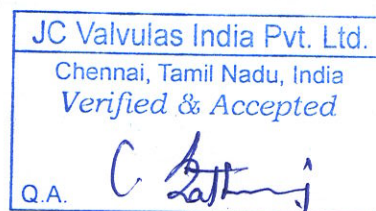
Sr No.	PATTERN NO	Item description	Heat No.	Qty. (NOS.)	Material
1	A80073	8" 300# 2PC BV SIDE PIECE F/E	KD096	01	ASTM A216 / A216M Gr. WCB
2	000001	TEST BAR		05	
3	A80072	8" 300# 2PC BV BODY F/E	KD097	01	ASTM A352 / A352M Gr. LCB
4	000001	TEST BAR		05	

For.

For.



D.M. METAL CAST



WITNESS BY



D.M. METAL CAST

Mfg. All Types of Steel Casting

Report No :- DM/JC/0135/26-27  
Client :- JC VALVULAS INDIA PVT LTD  
Po no :- JCRM-2627-0002  
O.A. NO :- 0005/26-27

Date:- 14/04/2026

Date:- 01-04-2026

Date:- 09-04-2026

**Stamp Transfer On following Item.**

<u>Sr No.</u>	<u>PATTERN NO</u>	<u>Item description</u>	<u>Heat No.</u>	<u>Qty. (NOS.)</u>	<u>Material</u>
1	A80073	8" 300# 2PC BV SIDE PIECE F/E	KD096	01	ASTM A216 / A216M Gr. WCB
2	000001	TEST BAR		05	
3	A80072	8" 300# 2PC BV BODY F/E	KD097	01	ASTM A352 / A352M Gr. LCB
4	000001	TEST BAR		05	

**NOTE:-**

Material Casting & Test bar stamped”



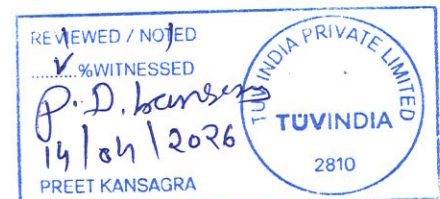
“and placed in poured Components for identification purpose only.

For.

For.



D.M.METAL CAST



WITNESS BY